

Technical Data Sheet



Polystone® P copolymer BIO (mb) natural

PP-B

Typical characteristics

- High rigidity
- Good weldability
- Corrosion resistant

Typical industries

- Chemical Processing Industry
- Chemical storage tanks
- Ventilation plants
- Aquafarming
- Clean-Room Technology
- Drinking & Waste Water Technology
- Galvanic plants
- Exhaust-air cleaning plants

Sustainability

- Mass-balanced
- Bio-based raw materials reduce the use of fossil raw materials

	Test method	Unit	Guideline value
General properties			
Density	DIN EN ISO 1183-1	g / cm ³	>0,90
Water absorption	DIN EN ISO 62	%	<0,1
Flammability (Thickness 3 mm / 6 mm)	UL 94		HB
Mechanical properties			
Yield stress	DIN EN ISO 527	MPa	>30
Elongation at break	DIN EN ISO 527	%	>50
Tensile modulus of elasticity	DIN EN ISO 527	MPa	>1500
Notched impact strength	DIN EN ISO 179	kJ / m ²	>4
Shore hardness	DIN EN ISO 868	scale D	>70
Thermal properties			
Melting temperature	ISO 11357-3	°C	162 ... 167
Thermal conductivity	DIN 52612-1	W / (m * K)	0,20
Thermal capacity	DIN 52612	kJ / (kg * K)	1,70
Coefficient of linear thermal expansion	DIN 53752	10 ⁻⁶ / K	120 ... 190
Service temperature, long term	Average	°C	0 ... 100
Service temperature, short term (max.)	Average	°C	150
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	90

ri-inquiry@roechling.com • www.roechling.com/industrial/materials

Print: 26/07/2026 • Release: 20/09/2023 • Version: 2.0
 PIM-ID: 718496 • PIM-Code: 80-9-11.16.23-9.7.4.5.7.6.4.4-5.9-5
 Company-IDs: 20000-1

Page 1 / 2 (Dates in DD/MM/YYYY)



	Test method	Unit	Guideline value
Electrical properties			
Dielectric constant	IEC 60250		2,4
Dielectric dissipation factor (10 ⁶ Hz)	IEC 60250		0,00019
Volume resistivity	DIN EN 62631-3-1	Ω * cm	>10 ¹⁴
Surface resistivity	DIN EN 62631-3-2	Ω	>10 ¹⁴
Dielectric strength	IEC 60243	kV / mm	>40

The data stated above are average values ascertained by statistical tests on a regular basis. They are in accordance with DIN EN 15860. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.



ri-inquiry@roechling.com • www.roechling.com/industrial/materials

Print: 26/07/2026 • Release: 20/09/2023 • Version: 2.0
PIM-ID: 718496 • PIM-Code: 80-9-11.16.23-9.7.4.5.7.6.4.4-5.9-5
Company-IDs: 20000-1

Page 2 / 2 (Dates in DD/MM/YYYY)

